REPORT

Dove's Nest Farm Phase 2 - Construction Vehicle and Plant Management Plan

DNF Phase 2 CVPMP

Client: Sirius Minerals

Reference: RHDHV006Rev1

Revision: 06/Final

Date: 13 January 2017





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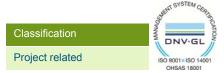
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Table of Contents

1	Introduction	1
2	Baseline Conditions	3
2.1	Definitions of Dust and Fine Particulate Matter	3
2.2	Site-Specific Dust Deposition Survey	3
2.3	Background Particulate Matter Concentrations	4
2.4	Additional Monitoring	4
3	Predicted Traffic Movements Associated with Phase 2 Works	5
3.1	Construction Phase Road Traffic Movements	5
3.2	On-Site Plant Movements	5
4	Predicted Particulate Emissions from Plant and HGVs during Phase 2	6
4.1	Methodology	6
4.2 4.3	Assumptions Emissions from Construction Phase Road Traffic Movements	6 7
4.3 4.4	Emissions from the Operation of On-Site NRMM	7
		_
5	Mitigation Measures	9
5.1	Construction Dust and NRMM Mitigation Measures	9
5.2	Junction and Road Improvements	9
Figu	res	
Figure	e 1 – Dust Deposition Monitoring Locations	12
Figure	e 2 – 2014 PM ₁₀ Emissions Mapping	13
Appe	endices	
A1	Definitions of Dust and Fine Particulate Matter	
A2	Dust Deposition Monitoring Results	
A3	Background Particulate Matter Concentrations	
A4	Inputs and Outputs of the Emission Factor Toolkit	
A5	Calculation of Emissions from NRMM	



1 Introduction

- 1.1.1 In 2014 a planning application (reference NYM/2014/0676/MEIA) was submitted to North York Moors National Park Authority (NYMNPA) for permission to develop a mine, underground Mineral Transport System (MTS) and Materials Handling Facility (MHF). Planning consent was subsequently granted in 2015, subject to conditions.
- 1.1.2 This document has been prepared on behalf of Sirius Minerals plc (Sirius Minerals) and details the requirements with respect to construction vehicles and plant for Phase 2 of the development at Dove's Nest Farm (See paragraph 1.1.5 below). This document is required to partially discharge condition 34 of the NYMNPA planning permission NYM/2014/0676/MEIA and has been prepared in accordance with current good practice. The planning condition states that:

"Prior to the commencement of development at either Dove's Nest Farm or Lady Cross Plantation, a Construction Vehicle and Plant Management Plan (CVPM) [sic] shall be submitted to and approved in writing by the MPA. The CVPM to [sic] shall include details of monitoring locations and baseline particulate emissions; predicted traffic movements into/out of the sites including levels at the A171/Mayfield junction; predicted particulate emissions from plant and HGVs during the construction period; proposed particulate control levels; proposed avoidance or mitigation measures to comply with control levels, and arrangements for monitoring over the construction period. Development shall only occur in strict accordance with the measures set out in the CVMP [sic], unless otherwise agreed in writing with the MPA."

1.1.3 The specific requirements of the planning condition are detailed in **Table 1**.

Table 1: Condition NYMNPA-92 Construction Vehicle and Plant Management Plan (CVPMP)

Condition NYMNPA-92	Compliance with Condition NYMNPA-92
Details of monitoring locations and baseline particulate emissions	Section 2
Predicted traffic movements into/out of the sites including levels at the A171/Mayfield junction	Section 3
Predicted particulate emissions from plant and Heavy Goods Vehicles (HGVs) during the construction period	Section 4
Proposed avoidance or mitigation measures to comply with control levels	Section 5
Proposed particulate control levels	Section 5
Arrangements for monitoring over the construction period	Section 2



- 1.1.4 This management plan details only the Phase 2 Works at Dove's Nest Farm and does not include any activities at Lady Cross Plantation, as these works are deferred. Updates to this plan will be prepared for subsequent construction phases and following any design review or method change. The NYMNPA has confirmed that it supports this approach.
- 1.1.5 The activities required for the Phase 2 Works comprise the following:
 - General site clearance including tree clearance for the welfare road and scrub clearance, as shown on drawing YP-P10-DNF-CX-009;
 - Construction of an acoustic fence/environmental barrier and installation of fencing, gates and security, as shown on drawing YP-P10-DNF-CX-004;
 - Excavation and construction of the two-tiered working platform with a western upper level at around 204m Above Ordnance Datum (AOD) and an eastern lower level at around 200m AOD, as shown in drawing YP-P10-DNF-CX-004;
 - Excavation and construction of the site roads, as shown on drawing YP-P10-DNF-CX-004:
 - Construction of temporary and permanent soil mound including the environmental screening bund (Bund A) along the western boundary, as shown on drawing YP-P10-DNF-CX-010;
 - Construction of surface water drainage, a silt removal facility and an attenuation pond with outfalls to an existing drain, as shown on drawing YP-P10-DNF-CD-001; and
 - Construction of a site compound to the east of the welfare access road.
- 1.1.6 Meetings were held with the Environmental Health Officer (EHO) of Scarborough Borough Council (SBC) and NYMNPA on 17 March 2016 and 27 April 2016 respectively. At these meetings, the scope and content of the document to discharge planning condition NYMNPA-92 was agreed. The scope was re-confirmed with the EHO in a meeting on 1 December 2016.
- 1.1.7 The agreed approach was to consider the requirements of the Condition in four parts, as detailed in **Table 1**.



2 Baseline Conditions

2.1 Definitions of Dust and Fine Particulate Matter

2.1.1 Definitions of dust and fine particulate matter are provided in **Appendix A1**.

2.2 Site-Specific Dust Deposition Survey

- 2.2.1 Baseline dust deposition monitoring was undertaken at eight locations around the boundary of the Dove's Nest Farm site between February and August 2014 using frisbee dust gauges. The locations at which monitoring was undertaken are shown in **Figure 1**. Key results of the six month monitoring are detailed in **Table A1** in **Appendix A2**. These results informed the full air quality assessment presented in the Environmental Statement (ES) which supported the planning application.
- 2.2.2 The monitoring results show that dust deposition varies at locations around the boundary of Dove's Nest Farm. Of the valid measurements recorded, the average dust deposition value was 42 mg/m²/day (range 14 94 mg/m²/day; average deviation 18 mg/m²/day; standard deviation 22 mg/m²/day). Slightly higher average deposition was measured at locations M5 and M7, located at the south-east of the site boundary, within wooded areas, where deposition rates are likely to be attributable to influences from vegetation and resuspension of material from the nearby road network. The lowest deposition rates were measured at locations M2 and M8, located to the west and north of the site respectively. These locations are surrounded by open fields. Results from the comparable location M1 are higher, and agricultural activity and distant road traffic are likely to have contributed to the measured values.
- 2.2.3 Wind roses of hourly sequential meteorological data from the Fylingdales recording station were provided in the ES¹. The predominant wind direction is from the south-west, therefore locations downwind of particulate sources are likely to experience the greatest deposition, as indicated at locations M5 and M7.
- 2.2.4 Regulatory authorities conventionally consider a threshold of 200 mg/m²/day²,³ to be the dust deposition rate, above which complaints are likely⁴. The measured dust deposition rates are all well below 200 mg/m²/day, as would be expected in a rural and relatively undeveloped location.

¹ Royal HaskoningDHV (2014) York Potash Project Mine, MTS and MHF Environmental Statement: Part 2 Chapter 9 Air Quality ² Environment Agency (2013) Technical Guidance Note (Monitoring) M17 Monitoring Particulate Matter in Ambient Air around Waste Facilities

³ Institute of Air Quality Management (2012) Guidance on Air Quality Monitoring in the Vicinity of Demolition and Construction Sites

⁴ Vallack & Shillito (1998) Suggested guidelines for deposited ambient dust, Atmospheric Environment **16** (32), 2737-2744



2.3 Background Particulate Matter Concentrations

- 2.3.1 Background PM₁₀ and PM_{2.5} concentrations were sourced from pollutant maps provided by Defra⁵ for a 1km x 1km resolution of the UK. The relevant 2016 background pollutant concentrations at Dove's Nest Farm were obtained for the grid squares covering the area, and are detailed in **Table A2** in **Appendix A3**.
- 2.3.2 Background PM₁₀ and PM_{2.5} concentrations at Dove's Nest Farm are well below the annual mean Air Quality Objectives (in England) of 40μg.m⁻³ and 25μg.m⁻³ respectively. The main contributor to PM₁₀ concentrations within the above grid squares is secondary PM₁₀ (aerosols formed in atmospheric condensation reactions), sea salt and calcium and iron rich dusts, reflecting the proximity of Dove's Nest Farm to the coast.

2.4 Additional Monitoring

- 2.4.1 It was agreed in the consultation meetings with SBC and the NYMNPA that the existing monitoring data, re-presented in **Appendix A2**, provide a suitable and sufficient characterisation of baseline particulate conditions at the site and that no additional monitoring would therefore be required. Further passive deposition sampling during construction activities would provide only retrospective data, and correlation of monitored particulate concentrations with construction phase activities and generated emissions would not provide a meaningful management and control technique.
- 2.4.2 Nevertheless, the construction activities will be subject to a range of dust and vehicle management measures, as set out in the Construction Environmental Management Plan (CEMP), submitted to partially discharge planning condition NYMNPA-93. The measures detailed in the CEMP include regular visual site inspections to monitor compliance with dust control procedures set out within the document. The results of the inspections will be recorded within the site log book, and included in monthly reporting. A Dust Management Plan (DMP) is included as part of the CEMP.
- 2.4.3 This approach was agreed with SBC and the NYMNPA during the respective meetings (as detailed in **Section 1**).

⁵ Defra (2014) 2011-based background maps https://uk-air.defra.gov.uk/data/laqm-background-maps?year=2011



3 Predicted Traffic Movements Associated with Phase 2 Works

3.1 Construction Phase Road Traffic Movements

- 3.1.1 The anticipated traffic movements associated with Phase 2 align with those presented in the Construction Traffic Management Plan (CTMP), submitted to partially discharge planning condition NYMNPA-34. The Phase 2 Works span a duration of 12 weeks, totalling 75 working days over this period.
- 3.1.2 The number of traffic movements generated during Phase 2 are detailed in **Table 2**.

Table 2: Traffic Movements Generated During Phase 2 at Dove's Nest Farm

Vehicle Type	Number of Vehicles During Phase 2 (Two-Way)*	Maximum Number of Vehicles per Day (Two-Way)
HGV	9,110	126
Light Goods Vehicles (LGVs)**	9,000	120

^{*}HGVs are restricted on Sundays and therefore the total number of HGVs during Phase 2 does not equate to the duration multiplied by the number of HGVs per day

- 3.1.3 All HGVs will travel through the A171/Mayfield junction, as the primary source of construction materials within the area will be from Teesside, using the A171 corridor to access Dove's Nest Farm (via the B1416 south to avoid Ruswarp).
- 3.1.4 It is not possible to quantify exact total numbers of vehicles that will travel through the A171/Mayfield junction; however, to provide a conservative approach, if it were assumed that all LGVs and HGVs were to travel through the A171/Mayfield junction, this would result in a maximum increase in vehicles of 246 per day (18,110 vehicles over the duration of Phase 2).

3.2 On-Site Plant Movements

3.2.1 The number and types of plant that would be operating for the duration of Phase 2 at Dove's Nest Farm are provided in **Table 3**.

Table 3: Plant Required During Phase 2

Plant Type	Number of Units	Duration of Phase 2 That Plant Will Be Used
20T excavator	2	100%
30T excavator	4	100%
9T dumper	2	100%
30T dumper	6	100%
Dozer	2	80%
20T roller	3	100%
Tractor	2	100%

^{**}Includes cars, minibuses and vans



Plant Type	Number of Units	Duration of Phase 2 That Plant Will Be Used
Paving machine	1	20%

4 Predicted Particulate Emissions from Plant and HGVs during Phase 2

4.1 Methodology

- 4.1.1 Particulate matter will be generated by the combustion of fuel and brake and tyre wear associated with the following activities during Phase 2:
 - Transportation of workforce to site;
 - HGV deliveries and movements; and
 - The operation of on-site plant, referred to as Non-Road Mobile Machinery (NRMM).
- 4.1.2 Data on the above activities are provided where the required information is known. Where data were not available, information used in the assessments undertaken for the Environmental Statement are used, which included the average trip length and speeds. This is considered to be a reasonable worst case scenario.
- 4.1.3 The quantification of emissions from road traffic was undertaken using the Defra Emission Factor Toolkit (version 7.0). The Emission Factor Toolkit is regularly updated to reflect the latest vehicle technologies and fleet compositions, and is the primary method of deriving emissions from road transport in the UK. The standard UK fleet composition for 2017, built into the Emission Factor Toolkit, was utilised.
- 4.1.4 The Emission Factor Toolkit does not provide specific emission factors for NRMM. As such, emissions of NRMM were calculated using the methodology detailed in European Environment Agency (EEA) Guidance⁶. This document details specific emission factors for NRMM, based on the power rating of the plant and the various emission stages, which correspond to the emission standards set out in relevant EU Directives.
- 4.1.5 The guidance provides three tiers of emission factors; the appropriate tier for use is dependent on the level of information available on the types of plant. As specific information on the make and model of plant used at Dove's Nest Farm were provided by the Contractor. Tier 3 emission factors were used.

4.2 Assumptions

- 4.2.1 The following assumptions were made in the assessment of particulate emissions from NRMM and vehicle movements:
 - NRMM was assumed to be in operation for 80% of the working day (50% for the paver);
 - Phase 2 will take place in 2017 emission factors for this year were therefore used;

⁶ EMEP/EEA (2016) Emission Inventory Guidebook – Non-Road Mobile Sources and Machinery



- There will be one 12-hour shift pattern per day Monday Friday, and a 10-hour shift on Saturday and Sunday;
- The duration of Phase 2 will be 12 weeks, with 25% of Sundays worked (where working days are constrained, e.g. during periods of bad weather, additional Sundays may be worked in lieu. In such case there would be no net increase in the presented quantum of vehicle movements during Phase 2); and,
- HGV deliveries are restricted to 10% of weekday volumes on Sundays (as per the CTMP). It was therefore assumed that, on Sundays, HGV deliveries would be 10% of weekday trips.
- 4.2.2 A sensitivity test was undertaken with regard to the load factor of the NRMM whilst in use. Load factors of 0.5 and 0.7 were used in the calculation of emissions from NRMM to represent 50% and 70% engine load.
- 4.2.3 Average HGV speeds were obtained from GIS smartphone data⁷ on the road links that comprise the haul route, and average speeds of vehicles from the park and ride locations and cars were obtained from route mapping and estimated distance over time.

4.3 Emissions from Construction Phase Road Traffic Movements

- 4.3.1 The quantification of particulate emissions generated by construction-phase traffic movements was undertaken using the following input data:
 - Number of daily HGV and car movements;
 - Average trip lengths (km);
 - Average speed vehicles will be travelling; and
 - Emission factors for each vehicle type.
- 4.3.2 Input and output data from the Emission Factor Toolkit are detailed in **Table A3** and **Table A4** in **Appendix A4**.

4.4 Emissions from the Operation of On-Site NRMM

4.4.1 The calculated particulate emissions from NRMM, using average load factors of 0.5 and 0.7, are detailed in **Table 4**.

Table 4: Total PM₁₀ Emissions from NRMM during Phase 2

Plant	Total PM Emission (tonnes)		
Flant	Load Factor = 0.5	Load Factor = 0.7	
20T excavator	0.0033	0.0047	
30T excavator	0.0094	0.0131	
9T dumper	0.0144	0.0201	
30T dumper	0.0206	0.0289	

⁷ Journey times were extracted from www.arcgis.com. Arcgis uses historic smartphone data to inform live traffic route planner services such as 'Google traffic'. The average speeds were calculated by dividing the measured distance by the recorded journey time.



Plant	Total PM Emission (tonnes)		
Plant	Load Factor = 0.5	Load Factor = 0.7	
Dozer	0.0039	0.0054	
20T roller	0.0058	0.0081	
Tractor	0.0051	0.0072	
Paving machine	0.0002	0.0002	

Total Particulate Emissions Generated During Phase 2

4.4.2 The total particulate predicted to be generated during Phase 2 as a result of emissions from construction-phase traffic and NRMM is detailed in **Table 5**.

Table 5: Total PM Emissions from Construction Traffic and NRMM

Source	Total PM Emission (tonnes)		
Source	Load Factor = 0.5	Load Factor = 0.7	
Construction Traffic	0.093	0.093	
NRMM	0.063	0.088	
TOTAL	0.156	0.181	

- 4.4.3 The total PM₁₀ emission within the SBC area was derived from National Atmospheric Emission Inventory (NAEI) mapping⁸, as detailed in **Figure 2**.
- 4.4.4 The total PM₁₀ emission within the whole SBC area of jurisdiction was 404.96 tonnes in 2014. Particulate emissions generated during Phase 2 will therefore contribute 0.039% to 0.044% of the total emission, (using a load factor range of 0.5 to 0.7 respectively).
- 4.4.5 The area of the Dove's Nest Farm site within the works perimeter is 0.8km^2 . Whilst a proportion of PM emissions from construction traffic will occur off-site on the local road network, the total emission of PM₁₀ generated by Phase 2 as a result of NRMM is 0.063 tonnes PM₁₀.km⁻² to 0.088 tonnes PM₁₀.km⁻² using load factors between 0.5 and 0.7 respectively. The emission of PM₁₀ across the SBC area ($826.\text{km}^{-2}$) is 0.49 tonnes PM₁₀.km⁻².

However, if converted to a deposition rate by taking into account the area of the site and the duration of Phase 2, PM₁₀ generated during Phase 2 at Dove's Nest Farm corresponds to deposition of 0.26mg.m².day⁻¹ to 0.30mg.m².day⁻¹. These values are well below the baseline dust deposition measurements as detailed in **Table A1** in **Appendix A**.

⁸ National Atmospheric Emission Inventory (2014) Emission Maps for the UK http://naei.defra.gov.uk/data/map-uk-das?pollutant_id=24&emiss_maps_submit=naei-20160526090831



5 Mitigation Measures

5.1 Construction Dust and NRMM Mitigation Measures

- 5.1.1 Details of mitigation measures to minimise construction phase dust emissions are included in the CEMP.
- 5.1.2 All NRMM and plant will be well maintained. If any emissions of dark smoke occur then the relevant machinery will stop immediately and any problem rectified. In addition, the following controls will apply to NRMM:
 - All NRMM should use fuel equivalent to ultralow sulphur diesel (fuel meeting the specification within EN590:2004);
 - As of 1st January 2017, all NRMM will comply with regulation (EU) 2016/16289 of the European Parliament and of the European Council; All NRMM will be fitted with Diesel Particulate Filters (DPF) conforming to defined and demonstrated filtration efficiency (load/duty cycle permitting);
 - The ongoing conformity of plant retrofitted with DPF, to a defined performance standard, will be ensured through a programme of onsite checks; and,
 - Fuel conservation measures will be implemented, including instructions to (i) throttle
 down or switch off idle construction equipment; (ii) switch off the engines of trucks
 while they are waiting to access the site and while they are being loaded or unloaded
 and (iii) ensure equipment is properly maintained to ensure efficient fuel consumption.
- 5.1.3 The vehicle fleet accessing Dove's Nest Farm will be fitted with DPFs, which will control particle emissions¹⁰.

5.2 Junction and Road Improvements

5.2.1 Several junction and road improvements are part of the Sirius Minerals North Yorkshire Polyhalite Project. The improvements are being made primarily for transport or safety reasons; however there will be air quality benefits. The improvements are detailed below, to address the requirement of the planning condition to detail 'avoidance or mitigation measures' implemented as part of the development.

Provision of Right Turn Lane on the A171

5.2.2 The junction of the A171/B1416 is a T-junction with no dedicated right-turn lane. HGVs access Dove's Nest Farm by turning right onto the B1416 from the A171. The works involved the provision of a right turn lane at the A171/B1416 junction for traffic turning right on to the B1416. The addition of the right-turn lane will reduce queuing on the A171 as HGVs turn. Vehicle exhaust emissions are lower in free-flowing traffic and are higher under

⁹ Regulation (EU) 2016/1628 of the European Parliament and of the Council of 14 September 2016 on requirements relating to gaseous and particulate pollutant emission limits and type-approval for internal combustion engines for non-road mobile machinery, amending Regulations (EU) No 1024/2012 and (EU) No 167/2013, and amending and repealing Directive 97/68/EC

¹⁰ DPFs are commonly fitted to cars and commercial vehicles to reduce particulate emissions and ensure compliance with the latest Euro standards. It is an offence under the Road Vehicles (Construction and Use) Regulations (1986) to use a vehicle that has had the DPF removed.



stop-start conditions, therefore this measure will reduce particulate emissions locally. These works were undertaken as part of Phase 1, and will be complete prior to the commencement of Phase 2.

Improvements to Signals at the A171/Mayfield Junction

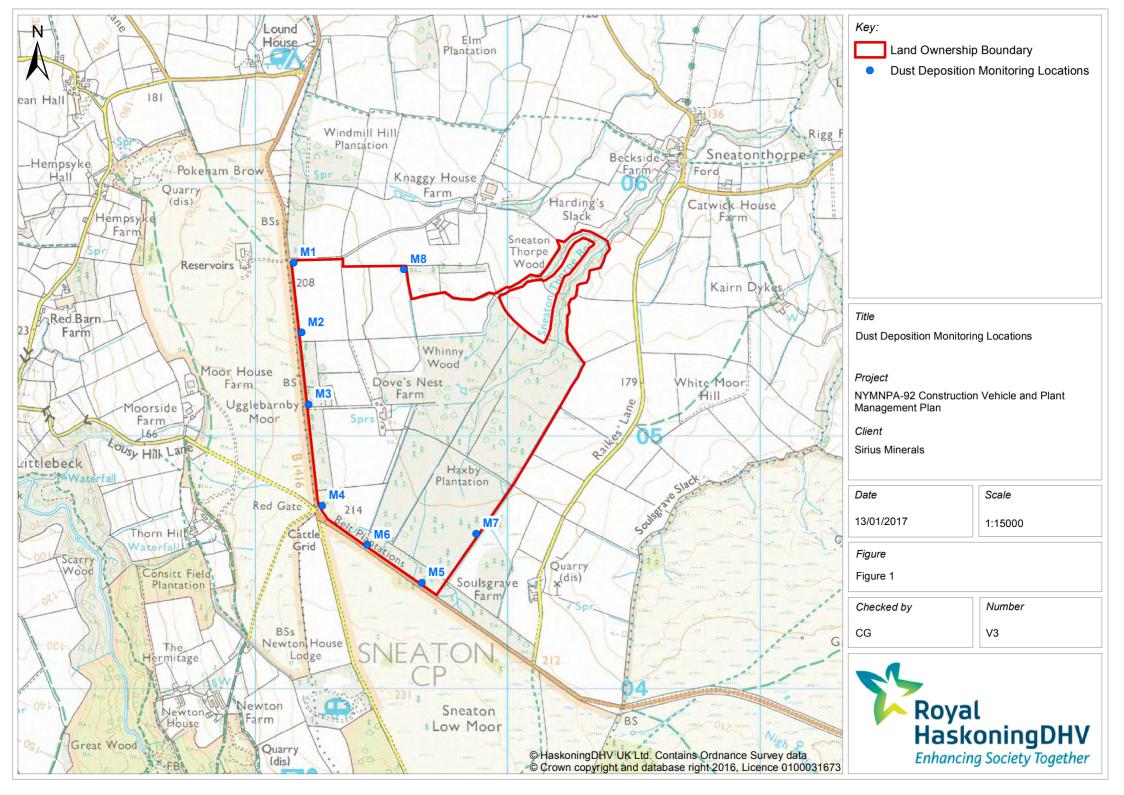
5.2.3 Improvements were made to the A171/Mayfield Junction to upgrade the signalling system, improve the provision for pedestrians and improve junction capacity. The improvements to the traffic signals at this location, which is anticipated to experience an increase in vehicle flows as a result of Phase 2, will have benefits for air quality by encouraging the flow of traffic around the junction and reducing waiting times.

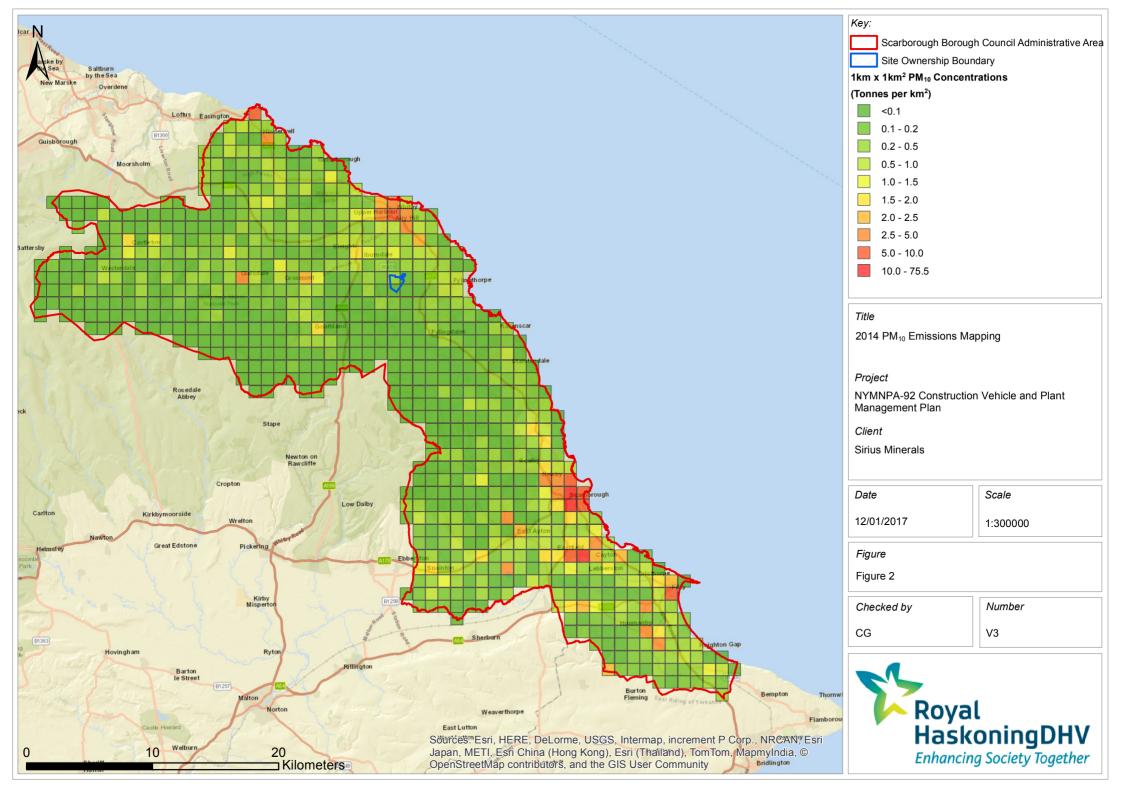
Widening of the Carriageway of the A171 at Normanby Bends

5.2.4 There is a series of bends along the A171 at Normanby, which forms part of the primary HGV haul route. The road will be widened at this location to accommodate two HGVs passing each other safely, however this will not be undertaken before the completion of Phase 2.



Figures







Appendix A

A1 Definitions of Dust and Fine Particulate Matter

Atmospheric particles are generally categorised by size fraction and by their source, and are usually measured by mass concentration (although particle number and 'black carbon' techniques are available). The generic term of 'dust' and the two size fractions most commonly used to consider human health environmental effects are defined below.

'Dust' is considered to be the mass of solid particles that are suspended in air, or have settled out onto a surface after having been suspended in air. In IAQM Guidance and within this document, the term 'dust' has been used to include the particles that give rise to soiling, and to potential human health and ecological effects. BS 6069:1993 provides a definition of dust as particles up to $75\mu m$ in diameter.

The smaller size fractions considered in the UK Local Air Quality Management regime are defined in Regulations¹² as follows:

- "PM₁₀" means particulate matter which passes through a size-selective inlet as defined in the reference method for the sampling and measurement of PM₁₀, EN 12341, with a 50% efficiency cut-off at 10µm aerodynamic diameter; and,
- "PM_{2.5}" means particulate matter which passes through a size-selective inlet as defined in the reference method for the sampling and measurement of PM_{2.5}, EN 14907, with a 50% efficiency cut-off at 2.5µm aerodynamic diameter.

The term 'aerodynamic diameter' is a reference to the terminal velocity in air of a spherical particle of unit density, therefore this is a way of standardising the range of irregular airborne particle loading for measurement and standard-setting.

Particulate matter is generally described by source as being either 'primary' or 'secondary'. Primary particles such as carbon particles from fuel combustion, sea salt and mineral particles derived from construction activities are released directly into the air, whereas secondary particles are formed in the atmosphere by chemical reactions that lead to the formation of low volatility compounds that condense into particles.

The main sources of primary particulate are road transport (combustion emissions, brake and tyre wear and re-entrainment of dust from road surfaces); stationary combustion (such as domestic coal burning); and industrial processes (production of metals, cement, lime, coke and chemicals, bulk handling of dusty materials, construction, mining and quarrying).

¹¹ Institute of Air Quality Management (2014). Guidance on the assessment of dust from demolition and construction.

¹² The Air Quality Standards Regulations 2010 (SI 2010 No.1001)



Secondary particles are less easy to ascribe to their original sources. They are comprised mainly of ammonium sulphate and nitrate, originating from the oxidation of sulphur and nitrogen oxides in the atmosphere to acids, which are then neutralised by atmospheric ammonia derived mainly from agricultural sources. The chemical processes involved in their formation are relatively slow and their persistence in the atmosphere is prolonged. Thus, secondary particles are distributed more evenly throughout the air with fewer differences between urban and rural areas. They can also travel large distances, resulting in the transport of particles across national boundaries (AQEG, 2005)¹³.

¹³ Air Quality Expert Group (AQEG), (2005). Particulate Matter in the United Kingdom. Defra, London



A2 Dust Deposition Monitoring Results

Table A1: Dust Deposition Monitoring Results

			Mont	hly Dust C	eposition	Rate (mg/	m²/d)	
Site ID	Site Description	Month 1	Month 2	Month 3	Month 4	Month 5	Month 6	Period Mean
M1	On open grassland on north-west corner of site	32	62	66	18	39	74	49
M2	On open grassland on western perimeter of site, adjacent to bund	19	30	37	17	19	22*	24
M3	Within woodland on western perimeter of site	21	68	44	17	34	56	40
M4	On open grassland, adjacent to light woodland on the south-west corner of the site	9*	18*	59	-	19	36	38
M5	Within light woodland on southern perimeter of site	22	42	86	44	32	87	52
M6	Within woodland on southern perimeter of site	21	55	84	48	27	47	47
M7	Within light woodland on eastern perimeter of site	46	46	94	66	34	76	60
M8	On open grassland on northern perimeter of site	14	-	25	-	30	42	28

^{*}foam particle trap taken from gauge during sample period. Therefore result does not include mass of material lost with trap, and these values have not been used to calculate the period mean deposition rate.



A3 Background Particulate Matter Concentrations

Table A2: 2016 Background Particulate Matter Concentrations

Grid Square	PM₁₀ Background Concentration (µg.m ⁻³)	PM _{2.5} Background Concentration (μg.m ⁻³)
489500,504500	10.72	7.52
489500,505500	11.94	7.77
490500,504500	11.37	7.67
490500,505500	12.26	7.83



A4 Inputs and Outputs of the Emission Factor Toolkit

Table A3: Input Data into the Emission Factor Toolkit

Vehicle Type	Number of Vehicles During Phase 2	Number of Vehicles per Day (Averaged over Phase 2)	Speed (kph)	Trip Length (km)
HGV	9,110	121	69	64
Cars	9,000	120	63	46

Table A4: Output from the Emission Factor Toolkit

Vehicle Type	Emissions of PM ₁₀ over Phase 2 (kg)
HGV	79.7
Cars	13.6
Total	93.3



A5 Calculation of Emissions from NRMM

The European Monitoring and Evaluation Programme (EMEP)/European Environment Agency (EEA) Emission Inventory Guidebook 2016¹⁴ provides the following equation to calculate emissions from NRMM:

 $E = N \times HRS \times P \times (1+DFA) \times LFA \times EF_{(base)}$

Where:

E = mass of emissions generated

N = source population

HRS = hours of use over the period

P = engine size (kW)

DFA = deterioration factor adjustment

LFA = load factor adjustment

 $EF_{(base)}$ = base emission factor (g/kWh).

The average horsepower (HP) and kilowatt (kW) power ratings for the proposed NRMM are provided in **Table A5**.

Table A5: Power Ratings of Required Plant During Phase 2 at Dove's Nest Farm

Plant	Average Rated HP	Power in kW		
20T excavator	175	130		
30T excavator	245	183		
9T dumper	94	70		
30T dumper	360	268		
Dozer	253	189		
20T roller	202	151		
Tractor	269	201		
Paving machine	175	130		

The input data used to calculate emissions from NRMM are detailed in **Table A6**.

Table A6: Input Data Used to Calculate Particulate Emissions from NRMM

Plant	kW	Hours of Use During Phase 2	Number of	Load	Factor	Emission Factor Stage	Emission Factor (g/kWh)
20T excavator	130	696	2	0.5	0.7	IV	0.025
30T excavator	183	696	4	0.5	0.7	IV	0.025
9T dumper	70	696	2	0.5	0.7	IIIA	0.200
30T dumper	268	696	6	0.5	0.7	IV	0.025

¹⁴ EMEP/EEA (2016) Emission Inventory Guidebook – Non-Road Mobile Sources and Machinery



Plant	kW	Hours of Use During Phase 2	Millimharat	Load	Factor	Emission Factor Stage	Emission Factor (g/kWh)
Dozer	189	557	2	0.5	0.7	IV	0.025
20T roller	151	696	3	0.5	0.7	IV	0.025
Tractor	201	696	2	0.5	0.7	IIIB	0.025
Paving machine	130	87	1	0.5	0.7	IV	0.025



With its headquarters in Amersfoort, The Netherlands, Royal HaskoningDHV is an independent, international project management, engineering and consultancy service provider. Ranking globally in the top 10 of independently owned, nonlisted companies and top 40 overall, the Company's 6,500 staff provide services across the world from more than 100 offices in over 35 countries.

Our connections

Innovation is a collaborative process, which is why Royal HaskoningDHV works in association with clients, project partners, universities, government agencies, NGOs and many other organisations to develop and introduce new ways of living and working to enhance society together, now and in the future.

Memberships

Royal HaskoningDHV is a member of the recognised engineering and environmental bodies in those countries where it has a permanent office base.

All Royal HaskoningDHV consultants, architects and engineers are members of their individual branch organisations in their various countries.

