



NOTE:
DOCUMENT FOR REFERENCE ONLY.
CHECK SHEET SIZE AND DRAWING
SCALE BEFORE PRINTING.

WHEN PRINTING PDF ENSURE PRINT
SCALE IN PRINTER PROPERTIES
IS SET TO OFF OR TO NONE

WEIGHTS:
Tower = 724 + 252 = 976kg
Turbine Head = 600Kg

COLOUR:
Tower and Frame - Galvanised Grey
Covers - White, RAL9003
Black, RAL9005

| REV | DESCRIPTION | DATE | BY | CHKD | APP'D |
|-----|---|----------|-----|------|-------|
| A | COLOUR SPEC ADDED SCALING FOR PRINTING NOTE ADDED | 13/01/11 | 395 | N/A | AM |
| B | 116mm FLANGE BOLTED VARIANT ADDED | 31/03/11 | 404 | SH13 | AM |
| C | Drawing Border Updated | 09/11/11 | N/A | | PH |

GENERAL NOTES
DEBURR ALL SHARP EDGES
WELD SYMBOLS TO BS499 PRT 2C
WELDING TO BS EN 1011-2
GALVANISING OF COMPONENTS TO
CONFORM TO BS EN ISO 1461



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
ANGLES 40.1°
1 PL ±0.1 2 PL ±0.01

Proj: SC Ang

Kingspan Renewables Ltd.
www.kingspandwind.com

| NAME | DATE | TITLE |
|---------|--------------|--|
| SC | 01/04/10 | KW6 on 15m Brake Folded, Slip Jointed Tower |
| A McN | 01/03/10 | Material: Finish: |
| DWG NO | SCALE: 1:100 | WEIGHT: |
| SIZE A4 | SHEET 4 OF 5 | Released for |

NYMADA
29 AUG 2012